

## MODEL ML07

300 psi FLANGED TUBE METER SEALED METER MECHANISM - MAGNETIC DRIVE INDICATOR - TOTALIZER SIZES 2" thru 48"

## **SPECIFICATIONS**

METER shall be a velocity propeller type, magnetic drive, sealed housing, flanged tube meter for 300 psi working pressure. It shall comply with the applicable provisions of AWWA, except for the higher standard required in this specification. In the event of conflict, the specification herein shall prevail. The meter shall be a WATER inch MODEL ML07 with a six digit sealed totalizer reading in units of gallons and **SPECIALTIES** shall be accurate within 2% of true flow within a range of 150 to 1500 GPM or an approved equal. The meter assembly shall be constructed as follows:

METER TUBE shall be fabricated steel pipe and use 300 lb. AWWA Class "F" raised face steel flanges. The internal and external of the meter tube and meter head shall be blasted to near white metal and coated with 12-15 mils of NSF approved, fusion epoxy coating, applied by the fluidized bed method. Meter tubes shall have a constant nominal inside diameter to offer minimum obstruction to the flow and shall be furnished with four straightening vanes.

METER HEAD shall be connected to the tube by means of a flanged, o-ring sealed connection with stainless steel bolts. The meter head shall be designed for easy removal of water wetted parts from the tube for inspection or repair without having to remove the complete tube. Water wetted meter components that are permanently attached to the tube will not be accepted.

GEARBOX shall be bronze, sealed and filled with a high grade lubricant. The drive mechanism shall be magnetically driven from the propeller, through a magnetic coupling and be isolated from the water flow by means of an o-ring sealed housing. A rigid stainless steel vertical shaft is required from the miter gear frame to the totalizer drive magnet, flexible cables will not be accepted.

PROPELLER shall utilize a water lubricated ceramic sleeve and spindle bearing system. The stainless steel/ ceramic spindle on which the propeller is mounted shall be parallel to the direction of the water flow in the pipe. Dual ceramic thrust bearings shall be standard on all meters to handle flows in both the forward and reverse directions. Ball bearings or other types of sleeve bearings will not be accepted. The propeller shall be a conical shaped, three bladed propeller, injection molded of thermoplastic material, resistant to normal water corrosion and deformity due to high flow velocities. Propellers, which have been trimmed, shaved or require varying change gears for the same size meters, will not be accepted.

TOTALIZER shall be a six digit, straight reading type with a 3" diameter, 100 division dial and center sweep test hand to permit timing for an accurate determination of flow rate. The totalizer shall read in units of (specify totalizer units) and shall be magnetically driven and equipped with change gears to facilitate easy change of registration without removing pressure from the line. The totalizer shall be encased in an o-ring sealed bonnet made from injection molded 20% glass filled engineered grade of thermoplastic. The bonnet shall be attached to the meter head by screws with seal wire holes and have a hinged lid with padlock hasp. Instantaneous indicator-totalizer is not desired and will not be accepted.

PARTS & SERVICE: Supplier must have test facilities, spare parts, personnel to maintain, instruct, train or whatever is necessary to assure meters will be maintained throughout the guarantee period. Facilities must be located miles of the location of the meter.

VOLUMETRIC TESTING of all meters must be performed and approved prior to shipment. The complete meter head assembly must be accuracy tested in the same pipe size and same type tube that the meter will be mounted in. The test shall be at near minimum, intermediate, and maximum manufacturers specified flow ranges of the meter. The amount of water used to conduct the test must be left on the totalizer. Prior to shipping, a tag shall be attached to the meter showing the totalizer reading after the test. The test facility must be certified annually to an accuracy of ±0.2% and be traceable to the National Institute of Standards and Technology. If desired, the test shall be witnessed by the customer or their selected agent and a copy of the certified accuracy test record must be furnished at no charge to the customer, if requested.

ONE MANUFACTURER shall make all meter sizes and styles required for this contract. The meters shall be manufactured and tested in the U.S.A., and shall be of a design in production in the U.S.A. for at least five years. FIVE-YEAR GUARANTEE option must be available if requested.